

LOKREEL[®] Hub Packaging Reel Extenders



Advantek's LOKREEL Hub Extenders provide additional reel width options, and a flat hub surface, for the Pro, Lite and Ultra series reels. High-impact injection molded polystyrene construction offers exceptional strength.

- > Static dissipative to provide ESD protection to components
- > Hub diameter options of 4, 6 and 7"
- > Extender width options of 28, 40, 72 and 104mm enables reel widths of 36, 44, 56, 72, 88, 104, 120 and 136mm
- > Assembly approach can decrease shipping costs and needed storage space by as much as 60%
- > Assembles with simple twisting motion, no gluing or fasteners



Material Properties

Typical Value	Test Method			
3,500 PSI	ASTM D 638			
40%	ASTM D 638			
13 KJ/m ²	ASTM D 256			
270,000 PSI	ASTM D 790			
80°C	ASTM D 648			
1.04	ASTM D 792			
≥1.0E5, <1.0E12 Ohms/square	ASTM D 257			
≥1.0E4, <1.0E11 Ohms	ANSI/ESD STM 11.13			
White	n/a			
	3,500 PSI 40% 13 KJ/m² 270,000 PSI 80°C 1.04 ≥1.0E5, <1.0E12 Ohms/square			

Note: The values presented for this product are typical laboratory data and may be changed without notice.

Construction

Injection-molded using a specially formulated high-impact polystyrene (HIPS). A static dissipative agent is applied by solution immersion. Re-use of this product may degrade antistatic properties.

Configurations

For LOKREEL Pro and Lite, Hub Extenders are available in 4 and 7" hub diameters. For LOKREEL Ultra, a 6" hub is available. Hub Extenders have a 1/2" (13mm) diameter arbor hole. Available hub widths include 28, 40, 72 and 104mm. Combinations of these produce reels for EIA standard carrier tape widths of 36, 44, 56, 72, 88, 104, 120 and 136mm. The table to the right demonstrates the reel width produced from combinations.

Shelf Life and Storage

Product should be used within 2 years of the date of manufacture. Store in its original packaging in a climate-controlled environment of $21 \pm 17^{\circ}$ C ($70 \pm 30^{\circ}$ F). Stabilize at room temperature prior to use. Mechanical integrity is not affected by humidity.

Reel Combinations

Completed Reel Width (mm)	Extender Width (mm)	Flange 1 Width (mm)	Flange 2 Width (mm)
36	28	4	4
44	28	8	8
56	40	8	8
72	40	16	16
88	72	8	8
104	72	16	16
120	104	8	8
136	104	16	16

Ordering Information

Reel	Pro or Lite (13" reel)		Ultra (15" reel)
Extender width	4″ Hub	7″ Hub	6″ Hub
28mm	XHA00428SW	XHA00728SW	XHA00628SW
40mm	XHA00440SW	XHA00740SW	XHA00640SW
72mm	XHA00472SW	XHA00772SW	XHA00672SW
104mm	XHA004104SW	XHA007104SW	XHA006104SW