

LOKREEL® Ultra Component Packaging Reels

Advantek's 15" LOKREEL Ultra is ideal for taking up more component devices in a single reel. The LOKREEL Ultra is injection molded using a specially formulated high-impact polystyrene and finished with a static dissipative agent application for ESD protection. An assembled reel is comprised of two inter-locking flanges to achieve a wide range of reel widths.

- > Shipped in halves to decrease shipping costs by up to 70%
- > "Nest-stacked", high density packaging reduces needed storage space by as much as 60%
- > Halves configuration offers flexibility in managing the different reel widths needed during production from 8mm to 56mm
- > Assembles with simple twisting motion, no gluing or fasteners



Material Properties

Property	Typical Value for RD386xxSW	Typical Value for RD386xxRBK	Test Method
Tensile Strength	3,500 PSI	3,500 PSI	ASTM D 638
Elongation	40%	20%	ASTM D 638
Izod Impact Strength	21 KJ/m ²	11.7 KJ/m2	ASTM D 256
Flexural Modulus	270,000 PSI	280,000 PSI	ASTM D 790
Heat Distortion Temperature	80°C	70.6°C	ASTM D 648
Specific Gravity	1.04	1.06	ASTM D 792
Surface Resistivity	≥1.0E5, <1.0E12 Ohms/square	≥1.0E5, <1.0E12 Ohms/square	ASTM D 257
Color	White	Black	

Note: The values presented for this product are typical laboratory data and may be changed without notice.

Construction

LOKREEL Ultra halves are injection-molded using a specially formulated high-impact polystyrene (HIPS). Re-use of this product may degrade the static dissipative properties.

Configurations

LOKREEL Ultras have an outside diameter of 15" (381mm) and a 1/2" (13mm) diameter arbor hole. Hub diameter is 6" (152mm) - suitable for most carrier tapes. Available hub widths include 4mm, 8mm, 16mm and 28mm. Combinations of these produce a reel for EIA standard carrier tape widths of 8, 12, 16, 24, 32, 44 and 56mm. The table on the right demonstrates the reel width produced from combinations.

Shelf Life and Storage

We recommend LOKREEL Ultra be used within 2 years of the date of manufacture. Store this product in its original packaging in a climate-controlled environment where temperature ranges from 21 \pm 17°C (70 \pm 30°F). Allow the product to stabilize at room temperature prior to use. Mechanical integrity of the product is not affected by humidity.

Reel Combinations

Reel Width (mm)	Flange combinations (mm)
8	4 + 4
12	4 + 8
16	8 + 8
24	8 + 16
32	16 + 16 or 4 + 28
44	16 + 28
56	28 + 28

Ordering Information

Hub Width	Virgin White	Regrind Black
4mm	RD38604SW	RD38604RBK
8mm	RD38608SW	RD38608RBK
16mm	RD38616SW	RD38616RBK
28mm	RD38628SW	RD38628RBK

www.advantek.com ©2022 Advantek Inc. 220509